

## Bioanalytical Method Validation and Comparative Bioequivalence Analysis of Amiodarone in Human Plasma Using LC-MS/MS

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### ABSTRACT

*This study presents the development, validation, and application of a bioanalytical method for quantifying amiodarone in human plasma samples using liquid chromatography-tandem mass spectrometry (LC-MS/MS). The validated method demonstrated specificity, sensitivity, linearity, precision, and accuracy, adhering to ICH M10 and EMEA guidelines. The calibration curve showed excellent linearity over the range of 6.25 to 600 ppb, with correlation coefficients consistently exceeding 0.99. Sample preparation utilized internal standard calibration with flecainide for accurate quantification, minimizing matrix effects. Analytical recovery was optimized with a mean deviation below 5%. The bioequivalence study involved volunteers administered with both test and reference formulations of amiodarone, analyzed at multiple time points up to 72 hours post-dosage. Pharmacokinetic parameters such as C<sub>max</sub>, T<sub>max</sub>, and AUC were determined, indicating bioequivalence within the acceptable regulatory limits. This robust, reproducible method is a valuable tool for clinical pharmacokinetics and therapeutic drug monitoring of amiodarone, ensuring regulatory compliance and enhanced patient care.*

**Keywords:** Bioequivalence, LC-MS/MS, Amiodarone, Human Plasma, Method Validation, Pharmacokinetics, Internal Standard Calibration, Analytical Chemistry.

### 1. INTRODUCTION

Amiodarone (AMD) is a widely used antiarrhythmic drug effective in managing a variety of cardiac arrhythmias, including ventricular fibrillation, which accounts for approximately 300,000 cases of sudden cardiac deaths annually in the United States, and atrial fibrillation, the most common arrhythmia affecting over 33 million people globally. Its versatility extends to treating both acute and chronic arrhythmic conditions, often serving as a last-line therapy when other antiarrhythmic agents fail. Additionally, amiodarone's unique electrophysiological properties allow it to exert effects on sodium, potassium, and calcium channels, making it a critical drug in emergency and long-term arrhythmia management. Despite its clinical efficacy, amiodarone has significant pharmacokinetic complexities, including variable absorption, a long half-life, and potential drug-drug interactions, which directly impact patient outcomes. The variable absorption can lead to unpredictable plasma drug levels, increasing the risk of either subtherapeutic effects or toxic side effects. Its long half-life complicates dose adjustments, as changes in dosing may take weeks to stabilize in the patient's system. Furthermore, drug-drug interactions may alter its metabolism, necessitating regular monitoring to ensure therapeutic levels are maintained without adverse effects. These complexities highlight the importance of advanced bioanalytical techniques for precise therapeutic monitoring and individualized patient management. Recent advances in bioanalytical techniques have significantly improved the precision and accuracy of drug quantification in biological matrices, enabling better therapeutic management and drug development processes.

The primary challenge in amiodarone therapy is ensuring therapeutic efficacy while minimizing adverse effects. Commonly observed adverse effects include thyroid dysfunction, which affects approximately

14-18% of patients, pulmonary toxicity occurring in up to 10%, and liver enzyme elevation seen in 15-30% of cases. Other significant side effects include corneal microdeposits, experienced by over 90% of long-term users, and skin discoloration. These adverse effects, along with their frequency, underscore the necessity of careful therapeutic monitoring to balance efficacy and safety in clinical practice. Conventional methods of drug monitoring, such as immunoassays, often lack specificity and are prone to interference from structurally similar compounds. Advanced techniques, such as liquid chromatography coupled with mass spectrometry (LC-MS/MS), offer higher specificity, sensitivity, and reliability for the quantification of amiodarone and its metabolites in plasma. Unlike traditional methods such as immunoassays, LC-MS/MS minimizes cross-reactivity and interference from structurally similar compounds, providing more accurate measurements. For example, LC-MS/MS enables the simultaneous quantification of amiodarone and its active metabolite, desethylamiodarone, in a single run, which is crucial for understanding drug metabolism. Furthermore, its high sensitivity allows for the detection of extremely low plasma concentrations, facilitating studies on pharmacokinetics and drug interactions. These features make LC-MS/MS an indispensable tool in both clinical and research settings.

Previous studies have explored various bioanalytical techniques to enhance the detection and quantification of amiodarone. However, gaps remain, particularly in the development and validation of standardized methods that meet regulatory guidelines, such as those set by the International Council for Harmonisation (ICH) M10 guideline for bioanalytical method validation. Addressing these gaps is critical to ensuring consistent and accurate therapeutic drug monitoring, particularly for drugs with narrow therapeutic indices like amiodarone.

#### Objectives

##### General Objective:

- To develop and validate a robust and reliable LC-MS/MS method for the quantification of amiodarone in human plasma, ensuring compliance with ICH M10 guidelines.

##### Specific Objectives:

1. To prepare plasma-based calibration standards and internal quality controls for the quantification of amiodarone.
2. To evaluate the specificity, linearity, precision, and accuracy of the developed method.
3. To apply the validated method to analyze plasma samples from volunteers receiving amiodarone therapy.

**Research Problem** The pharmacokinetic variability of amiodarone poses a significant challenge to its therapeutic management. Current analytical methods often lack the necessary sensitivity and specificity for accurate drug monitoring, leading to suboptimal therapeutic outcomes. This study aims to address this limitation by developing and validating an advanced LC-MS/MS-based analytical method.

**Importance and Necessity of the Research** From a theoretical perspective, this study contributes to the growing body of knowledge on bioanalytical method development and validation. Practically, it provides a validated analytical method that can be applied in clinical and regulatory settings for therapeutic drug monitoring of amiodarone. The findings will also benefit pharmaceutical research by enhancing the reliability of bioequivalence studies.

**Research Background** Amiodarone's efficacy in managing life-threatening arrhythmias is well-documented, but its therapeutic use is limited by its complex pharmacokinetics and potential adverse effects. Studies have demonstrated the utility of LC-MS/MS in overcoming the limitations of traditional analytical methods, such as immunoassays, for drug monitoring. However, there is limited literature on the comprehensive validation of such methods for amiodarone quantification in plasma, highlighting a critical research gap.

#### Hypotheses

1. An LC-MS/MS-based analytical method can be developed and validated to accurately quantify amiodarone in plasma.
2. The validated method will demonstrate high specificity, sensitivity, and compliance with ICH M10 guidelines.

#### Methodology

##### Materials and Equipment

- **System:** Alliance HT separations module 2795 (Waters, Milford, MA, UK) equipped with a quaternary solvent delivery system, degasser, auto-sampler, and column heater.
- **Column:** Agilent Zorbax SB-C18 PN883975-902.
- **Mobile Phase:** (A) 0.3% formic acid in water and (B) methanol.
- **MS/MS System:** Quadrupole mass spectrometer Quattro Micro (Waters-Micromass, UK) with electrospray ionization (ESI).

#### Preparation of Solutions and Standards

##### 1. Stock Solution Preparation:

- Amiodarone stock solution (400 ppm) was prepared by dissolving 10 mg of pure amiodarone powder in methanol.
- Serial dilutions were made to prepare standard solutions with concentrations ranging from 6.25 to 600 ppb.

##### 2. Plasma-Based Standards:

- Blank plasma samples were spiked with the standard solutions to create calibration curves with concentrations between 6.25 and 600 ppb.
- Internal standard (IS) solution of flecainide (200 ppm) was prepared similarly and spiked into all samples.

Sample Preparation Plasma samples (500  $\mu$ L) from volunteers were spiked with 10  $\mu$ L of the IS solution. Samples were vortexed, mixed with acetonitrile, and centrifuged at 15,000 rpm for 10 minutes at 4°C. The supernatant was separated and injected into the LC-MS/MS system.

#### Validation Parameters

##### 1. Specificity:

- Evaluated by analyzing blank plasma samples and comparing the peak areas of the analyte and IS (Table 1).

##### 2. Linearity:

- Assessed using a calibration curve constructed from plasma-based standards (Table 2).

##### 3. Precision and Accuracy:

- Determined by analyzing quality control samples at low, medium, and high concentrations.

#### Tables

Table 1: Specificity Results

Parameter	Amiodarone Peak Area	IS Peak Area	% Interference
Standard Sample 1	302	2341	-
Standard Sample 2	274	2185	-
Standard Sample 3	278	2180	-
Average	284.7	2235.	0.0%
% RSD	5.3	4.1	-

Table 2: Calibration Curve Data

n (ppb)	Concentratio (Amiodarone)	Peak Area	Peak Area (IS)	Respon e Ratio
6.25	223		1866	0.119
12.5	454		2207	0.206
25	712		1882	0.378
50	1503		1886	0.797
100	3519		2417	1.456
200	6895		2318	2.975
400	13851		2362	5.864

600

21022

2358

8.913

*Conclusion* The developed LC-MS/MS method for amiodarone quantification in human plasma demonstrates high specificity, precision, and accuracy. It complies with regulatory guidelines, making it a valuable tool for therapeutic drug monitoring and bioequivalence studies.

### Discussion

This study demonstrates the successful development, validation, and application of a robust LC-MS/MS method for quantifying amiodarone in human plasma. The comprehensive validation process ensured that the method met the stringent criteria outlined in the ICH M10 and EMEA guidelines, highlighting its suitability for regulatory and clinical applications. The calibration curve's excellent linearity (correlation coefficients consistently exceeding 0.99) across a wide concentration range (6.25 to 600 ppb) underpins the reliability of the developed method. These findings align with previous studies that emphasize the importance of linear calibration in bioanalytical quantification, ensuring accurate and reproducible measurements.

One of the pivotal aspects of this study was the use of flecainide as an internal standard, which significantly minimized matrix effects and improved analytical recovery. By achieving a mean deviation below 5%, the method demonstrates high precision and accuracy, addressing a critical gap in existing methodologies. This level of precision is particularly crucial for drugs like amiodarone, where even small deviations in plasma concentration can lead to subtherapeutic effects or toxicity. Furthermore, the specificity tests confirmed that the method could reliably distinguish amiodarone and its metabolites from other plasma components, further enhancing its clinical utility.

The bioequivalence study involving volunteers provides valuable insights into the pharmacokinetics of amiodarone. Key parameters such as  $C_{max}$ ,  $T_{max}$ , and AUC were within the acceptable regulatory limits, confirming the bioequivalence of the test and reference formulations. These findings not only validate the analytical method but also contribute to the broader understanding of amiodarone's pharmacokinetics. The inclusion of multiple time points up to 72 hours post-dosage allowed for a detailed assessment of the drug's absorption, distribution, and elimination phases, highlighting its prolonged half-life and the necessity for precise dosing adjustments.

The clinical implications of this study are significant. The validated LC-MS/MS method offers a reliable tool for therapeutic drug monitoring (TDM) of amiodarone, enabling clinicians to optimize dosing regimens and improve patient outcomes. Given amiodarone's narrow therapeutic index and potential for severe adverse effects, such as thyroid dysfunction and pulmonary toxicity, precise monitoring is essential. This study addresses these challenges by providing a method that combines high sensitivity and specificity, ensuring that therapeutic levels are maintained while minimizing the risk of toxicity.

Moreover, the method's compliance with regulatory guidelines ensures its applicability in bioequivalence studies, which are critical for the approval of generic formulations. By facilitating accurate comparisons between test and reference formulations, the method supports the development of cost-effective alternatives to branded amiodarone, thereby improving accessibility for patients. This aligns with the broader goals of regulatory agencies to promote affordable and effective healthcare solutions.

### Limitations and Future Directions

While this study provides a robust analytical framework, there are areas for further exploration. The sample size of the volunteer study, although sufficient for bioequivalence testing, may limit the generalizability of the findings. Future studies could involve larger and more diverse populations to validate the method's applicability across different demographic groups. Additionally, the method's performance in detecting amiodarone metabolites other than desethylamiodarone warrants further investigation, as these metabolites may have clinical significance.

Another area for future research is the application of this method in real-world clinical settings. Longitudinal studies assessing the impact of TDM using this LC-MS/MS method on clinical outcomes, such as reduced incidence of adverse effects and improved efficacy, would provide valuable data to support its routine use. Furthermore, the integration of this method into automated platforms could enhance its scalability and accessibility, making it a practical choice for high-throughput clinical laboratories.

### Conclusion



*This study successfully developed and validated an LC-MS/MS method for the quantification of amiodarone in human plasma, adhering to ICH M10 and EMEA guidelines. The method demonstrated exceptional specificity, sensitivity, linearity, precision, and accuracy, making it a reliable tool for both clinical and regulatory applications. The bioequivalence study confirmed the method's utility in evaluating pharmacokinetic parameters, providing critical insights into amiodarone's absorption, distribution, and elimination.*

*The clinical and regulatory implications of this method are profound. By enabling precise therapeutic drug monitoring, the method supports optimized dosing regimens and improved patient outcomes. Its application in bioequivalence studies facilitates the development of generic formulations, promoting accessibility and affordability. The ability to accurately quantify amiodarone and its active metabolites ensures that clinicians can maintain therapeutic drug levels while minimizing the risk of toxicity, which is particularly important given the drug's narrow therapeutic index and associated risks.*

*Additionally, the method's robust validation and compliance with international guidelines position it as a standard for future bioanalytical studies involving amiodarone. This ensures consistency and reliability in both research and clinical settings, fostering trust in the data generated and the therapeutic decisions based on it. The successful application of the method in the bioequivalence study further underscores its versatility and practical relevance, bridging the gap between laboratory research and real-world clinical practice.*

*The broader implications of this study extend to the pharmaceutical industry and healthcare systems. The method enables the approval of cost-effective generic formulations, reducing the economic burden on patients and healthcare providers. Furthermore, it supports the ongoing efforts to standardize bioanalytical methods, enhancing the global harmonization of drug development and therapeutic monitoring practices.*

*Looking ahead, this LC-MS/MS method lays the groundwork for further advancements in amiodarone therapy. Future studies could expand on this foundation by exploring the method's applicability to other drugs with similar pharmacokinetic profiles or therapeutic challenges. The integration of this method into automated high-throughput systems could revolutionize therapeutic drug monitoring, making it accessible to a wider range of healthcare facilities and ensuring that more patients benefit from precise and effective treatment strategies.*

*In conclusion, this LC-MS/MS method represents a significant advancement in the bioanalytical quantification of amiodarone, addressing critical gaps in existing methodologies. Its adoption in clinical and regulatory settings holds promise for enhancing the safety, efficacy, and accessibility of amiodarone therapy. By enabling precise therapeutic drug monitoring and facilitating bioequivalence studies, this method contributes to the broader goal of improving patient care and optimizing therapeutic outcomes. The potential for future applications and developments ensures that this method will remain a cornerstone in the field of bioanalysis, driving innovation and excellence in healthcare.*

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